

SPECIFY

CONSTANT PHYS. PROP., ρ , etc.

CONSTANT V (m^3), 1ST ORDER RXN, $r_A = -kC_A$

RXN $A \rightarrow B$ (EQUIL ALMOST ALL B)

& SPECIFY

NEGLECTIBLE "SHAFT WORK" DUE TO MIXER

MOL BAL ON REACTANT A

ACCUMULATION = IN - OUT + GENERATION

$$\frac{dN_A}{dt} = V \frac{dC_A}{dt} = F_{A0} \left(\frac{\text{mol}}{m^3} \right) - F_A + r_A V (m^3)$$

@ CONST V

$(0) = \text{INLET}$

FOR NOW, SYS @ STEADY STATE (SS)

$$F_A \left(\frac{\text{mol}}{s} \right) = v \left(\frac{m^3}{s} \right) C_A \left(\frac{\text{mol}}{m^3} \right)$$

→ MOLAL FLOW RATE OF A

$$\tau (s) \equiv \frac{V (m^3)}{v (m^3/s)} \quad \text{SPACE TIME}$$

$$X_A \equiv \frac{F_{A0} - F_A}{F_{A0}} \quad \text{CONVERSION}$$

FOR CONSTANT v ONLY

$$X_A = \frac{C_{A0} - C_A}{C_{A0}}$$

$$V \frac{dC_A}{dt} = 0 = F_{A0} X_A + r_A V = C_{A0} X_A - k C_{A0} (1 - X_A) \tau = 0$$

$$(-r_A V) = F_{A0} X = F_{A0} \left(\frac{k \tau}{1 + k \tau} \right)$$

$$\rightarrow X_A = \frac{k \tau}{1 + k \tau}$$

E-BAL

$$\rho C_{pm} V \frac{dT}{dt} = \dot{Q} + \rho C_{pm} v (T_0 - T) + (-\Delta H)(-r_A)V$$

Density ρ
 AVE. MASS-BASED HEAT CAPACITY C_p
 $\therefore C_{pm}$
 SPECIFY FOR NON, SYSTEM IS @ SS, $\rho C_{pm} V \frac{dT}{dt} = 0$
 REARRANGE,
 $-(UA T_j + \rho C_{pm} v T_0) + (UA + \rho C_{pm} v) T = (-\Delta H)(-r_A)V = (-\Delta H)F_{A0}$

T_0 OF COOLANT FLUID
 HEAT XFER IN ACROSS JACKET WALL
 INLET FLUID T
 ENTHALPY (HEAT) OF RXN
 $\frac{kJ}{mol} \frac{mol}{m^3 s} m^3$
 $kJ/s = kW$

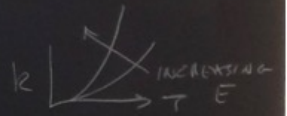
$$\dot{Q} = UA(T_j - T)$$

$\Delta H > 0$ FOR ENDO
 $\Delta H < 0$ FOR EXO

CHOICES
 ENDOTHERMIC
 & EXOTHERMIC

$\therefore (-\Delta H) > 0$ FOR EXO
 $(-r_A) > 0$ FOR REACTANT

$\therefore (-\Delta H)(-r_A) > 0$ FOR EXOTHERMIC RXN OF REACTANT

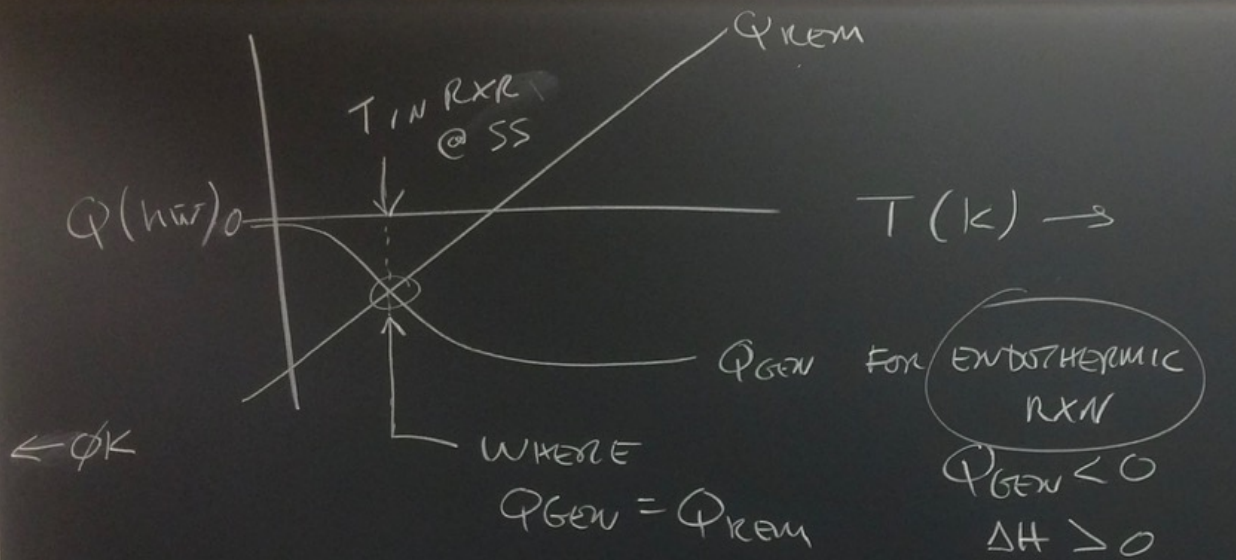


$\frac{k \approx}{1+kT}$ WHERE $k = A e^{-E/RT}$
 $= k_{ref} e^{-\frac{E}{R}(\frac{1}{T_{ref}} - \frac{1}{T})}$

SLOPE $Q_{REMOVAL} = Q_{GENERATION} (kW)$
 $Q_{REM} = Q_{GEN}$

$Q_{REM}(T) = Q_{GEN}(T)$ ← ONLY T VARIES ABOVE → GOAL, FIND VALUE OF T

GIVEN OPERATING CONDITIONS, $T_j, C_{A0},$
 etc.



KNOWING T , CALC k , CALC X , CALC C_A IN RXR

$\frac{k\tau}{1+k\tau} = f(T)$
 @ LOW T , SMALL k
 WHERE $k\tau \ll 1$
 $f(T) \propto e^{-E/RT}$
 @ HIGH T , LARGE k
 WHERE $k\tau \gg 1$

$f \approx \frac{k\tau}{k\tau} = 1$

SO $\frac{k\tau}{1+k\tau}$

